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BOPP Cigarette Wrapping Film - Detailed Specifications

BOPP 薄膜 — 规格表

Document No. 文件编号	Revision 版本	Issue date 签发日期	Document type 文件类型
APIG-SPC-BOPP-CIG-2026	**Rev. 2.0**	**2026-11-09**	**Specification / 规格表**

1 • DOCUMENT INFORMATION 文档信息

Item 项目	Description 说明
Document type 文件类型	Specification / 规格表
Subject 主题	BOPP Cigarette Wrapping Film - Detailed Specifications
Content basis 内容来源	Original technical document (archived) 原始技术资料（已归档）
Re-issue 重排发行	2026-11-09 · Rev. 2.0
Language 语言	Bilingual headings — English / 中文；正文依据原件转录

2 • TECHNICAL CONTENT 技术内容

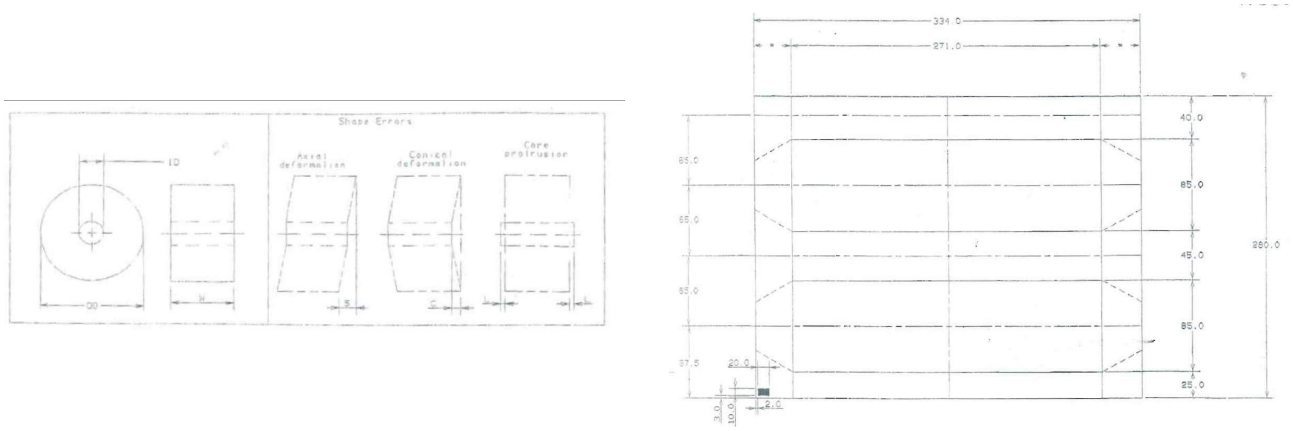
Parameter	Unit	Test Method	Value
Typeofmaterial			Polypropylene
Weight	g/m2	ISO536	18 2÷228
Thickness	Um	ISO534	20÷25(±5%)
Coefficientoffriction(Film/Film) -Kinetic			025÷0 30
Dimensionalstability	%	2h 20°C - - 85%UR	±00
Hot Welding Temperature	°C		120÷140
Dimensions -ToleranceonthewidthW	mm		Commedéfinisurledessin d’ enveloppage ±10
Outer Diamer max	mm		600
Internaldiameter	mm		Commedéfinisurledessin d’ enveloppage
Toleranceoninternaldiameter	mm		±05
Errorsofform -Conicaldeformation	mm		3mmmax
Axialdeformation	mm		3mmmax
Coreprotrusion	mm		1mmmax
Ovalroll	mm		1%ofouterdiametermax
Concentricitybetween Outerand internaldiameter	mm		5mmmax

Tables below are transcribed from the source; blank or illegible cells are shown as —.
以下表格依据原件转录；空白或不可辨单元格以 — 表示。

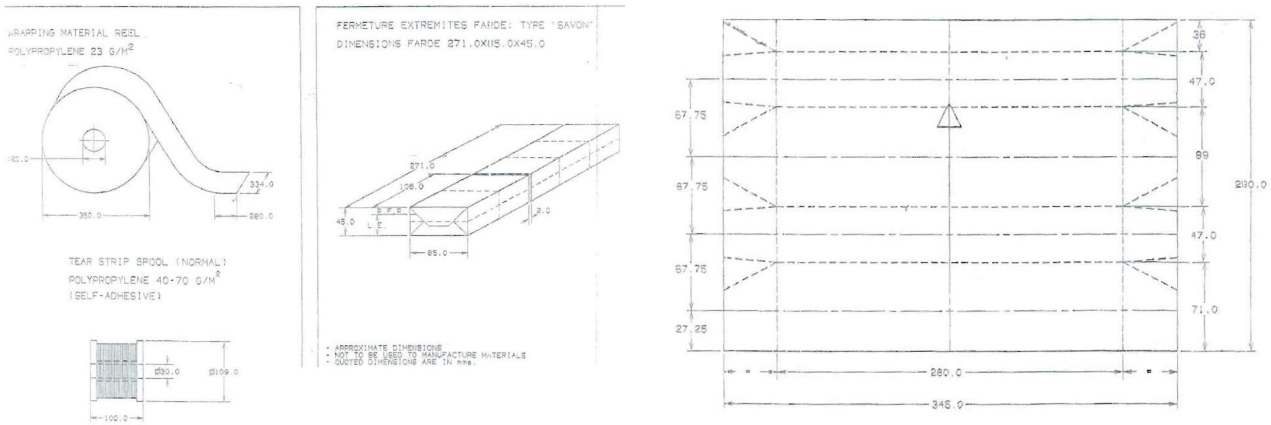
Parameter	Unit	Test Method	Value
Conditionofuse -Temperature	°C		20÷25
Relativehumidity	%		50÷65
Treatment			Materialsshouldbeworn atthetreatmentsite48 hoursbeforeuse
Storage -Temperaturemin/max	°C		5min–30max
relativehumidty	%		50÷65
Storagetime			Itisrecommendedtouse thematerialsin3months
Palletandpackaging			Mustbecompletely protectedthecoilsfrom damageanddeformation

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海关注册编码 Customs Reg. Code: 3401961393

Parameter	Unit	Test Method	Value
Warnings			Avoidaridanddry environmentsand exposureofmaterialsto directsunlightfr
Materialcondition -band	Notdamagedbycuts tears cracksorholes , ,		
Adhesionofthecoating	Noremovalofequipmentduringoperationand use		
Coiljunctions	1max For20reels		
Junctiontype	Superpositionofthehot -weldedstrip		
Junctionmark	Blackbandwiththesamewidthofthefilm		
Fixingtothecore	Byadhesivetape		
Coilwraptension	Thebeltmustbesufficientlytauttoavoidaxial displacementsduringtransport		



Product / packing view 1 产品 / 包装实拍 1



Product / packing view 2 产品 / 包装实拍 2

overwrapping cartridge Film Parameter Unit Test Method Value Type of material Weight g/m2 ISO536 18.2 ÷ 22.8 Thickness Um ISO534 20 ÷ 25 (± 5%) Coefficient of friction (Film / Film) - Kinetic 0.25 ÷ 0.30 Dimensional stability % 2h-20°C- 85% UR ± 0.0 Hot Welding Temperature °C 120 ÷ 140 -Tolerance on the width W mm Comme défini sur le dessin d’ enveloppage ± 1.0 - Outer Diamer max.

以下内容提取自原始技术资料，并按本公司统一版式重排；数值与结论依据原件转录。

mm 600 - Internal diameter mm Comme défini sur le dessin d’ enveloppage - Tolerance on internal diameter mm ± 0.5 Errors of form - Conical deformation mm 3 mm max. - Axial deformation mm 3 mm max. - Core protrusion mm 1 mm max. - Oval roll mm 1% of outer diameter max - Concentricity between Outer and internal diameter mm 5 mm max.

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3 • NOTES 说明

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