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BOPP Cigarette Wrapping Film - FDA Compliance (QC)

BOPP 薄膜 — 检测数据摘录

Document No. 文件编号	Revision 版本	Issue date 签发日期	Document type 文件类型
APIG-COC-BOPP-CIG-FDA-2026	**Rev. 2.0**	**2026-11-09**	**Test Data Extract / 检测数据摘录**

1 • DOCUMENT INFORMATION 文档信息

Item 项目	Description 说明
Document type 文件类型	Test Data Extract / 检测数据摘录
Subject 主题	BOPP Cigarette Wrapping Film - FDA Compliance (QC)
Content basis 内容来源	Original technical document (archived) 原始技术资料（已归档）
Re-issue 重排发行	2026-11-09 · Rev. 2.0
Language 语言	Bilingual headings — English / 中文；正文依据原件转录

2 • TECHNICAL CONTENT 技术内容

Property	Unit	Values							Tolerance	Method
Thickness	μm	15	17	20	25	30	35	40	± 5%	ASTM D374
Density	g/cc	0.91								
Average Substance	g/m^2	13.65	15.47	18.20	22.75	27.30	31.85	36.4	± 5%	ASTM D4321
Yield	m^2/kg	73.26	64.64	54.94	43.95	36.63	31.39	27.47	± 5%	ASTM D4321

Product / packing view 1 产品 / 包装实拍 1

QUALITY CERTIFICATE 1// Product Description Clear BOPP film heat sealable both sides and treated one side. 2// General Use Used as a primary package for products such as cookies, fried potatoes and snacks that require good tightness and excellent sealing speed.

以下内容提取自原始技术资料，并按本公司统一版式重排；数值与结论依据原件转录。

3// Properties and Tolerance Barrier Values Physical Values Coefficient of Friction · Optical Values Surface Treatment 4// Packing The standard armed pallet will have a polyester band, triple tensioned wrapping, floor and roof covered with PE or CPP and one wood plank will join another like an "H". The pallet will be composed of 2 reels of equal width and thickness. The caps should be plywood preferably triple and must be of 25mm thickness.

The reels should have up to 2 connections per roll and shall not exceed 10% of the total batch. · 5// Warranty. The supplier shall certify that the film will maintain its physical and chemical properties for a minimum period of 6 months from the date of production, for each lot a certificate of quality containing the physical and/or chemical analysis will be sent.

The supplier shall ensure that the film can be used in direct contact with food and that meets the requirements in accordance with the regulations of the EEC 90/128 and the FDA# 21 CFR 177.1720 6// Identification Each reel must have an external label with the following information: //Supplier Name. //Type of Film. //Purchase Order · //Code of the material. //Date of manufacture. · //Due Date. //Meters, width and thickness //Gross Weight and net weight.

//Internal or external Treated Layer //Number of connections 7//Storage and Handling It is not recommended submitting the film to conditions of high humidity and extreme temperatures, it is recommended to avoid any moisture condensation on the film, and that will not exceed an ambient temperature of 35º C and a relative humidity of 60 %, it is recommended to protect the reels from direct exposure to sunlight or heat sources.

The pallet must be transported and protected with a plastic cover until its use; the palletizing must be made with dry wood to ensure no moisture release in the transportation. 8// Foreign bodies The film should have no strange smell and should be free from foreign bodies. 9// Microbiology The film will not show a count greater than 100 cfu/g of aerobic mesophile and must be completely free of bacteria.

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10//Toxicological information The film does not have specific danger when it is used in an appropriate manner and is not associated with any toxic compound, there are no known carcinogenic effects of these compounds, are not used substances that can cause damage to health, it is a flammable product, but may burn when it is exposed to the flame by releasing a smoke harmful to health, preventing breathing. ·

3 • NOTES 说明

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